

Del 750 **SPLIT**
Work Order ID 74458 -2

Friday, September 30, 2011 3:16:20 PM



Page 1

Item ID: D2618

Revision ID:

Item Name: Bushing

Start Date: 9/29/2011 Start Qty: 100.00

Required Date: 10/7/2011 Req'd Qty: 100.00

Reference:

Accept



Setup Start

Stop

Cust Item ID:

Customer:

Approvals:

Process Plan: *MLJ*

QC:

Date: *11/04/30* Tooling:

Date: SPC (Y/N):

Date:

Date:

Run Start

Stop

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr

Revision Nbr

D2618

Rev B1

100



Hardinge

Hardinge CNC LATHE SMALL

0.00

Memo

0.00

Hardinge CNC Lathe Small

1-Turn as per Folio FA195 & Dwg D2618. 2-Deburr

80

0

SL utolu

110



QC

QC2- Inspect parts off-machine FAI/FAIB

0.00

Memo

0.00

Quality Control

80

0

SL utolu

120



QC

QC8- Inspect parts - second check

0.00

Memo

0.00

Quality Control

on 11/04/12

80

0

Work Order ID 74458

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Page 2

Item ID: D2618

Accept



Setup Start



Revision ID:

Item Name: Bushing

Stop



Start Date: 9/29/2011 Start Qty: 100.00



Cust Item ID:

Required Date: 10/7/2011 Req'd Qty: 100.00



Customer:

Reference:

Approvals: Process Plan:

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

130

Identify as per dwg & Stock Location: *ST 19.*

0.00



Packaging

Memo

0.00

Packaging

SP 11-11-14

140

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

11/11/15

P 11-11-14

Picklist Print

Friday, September 30, 2011 3:16:27 PM

Page 1

Work Order ID: 74458

Parent Item: D2618

Parent Item Name: Bushing



Start Date: 9/29/2011

Required Date: 10/7/2011

Start Qty: 100.00

Required Qty: 100.00

Comments: IPP Rev:F Re-format 05-11-22 JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
MDELNRINR0.750		Purchased				100	f	82.1580	0.258	27.15789			
Delrin Round Bar 0.75"													

24.667'

St. 11/1/11

Location

Loc Qty

Loc Code

MAT055

82.158

115472

7.5

116183

2.4

117273

9.958

117322

0.94

118066

14.68

118392

46.68

2.584'

6.083'

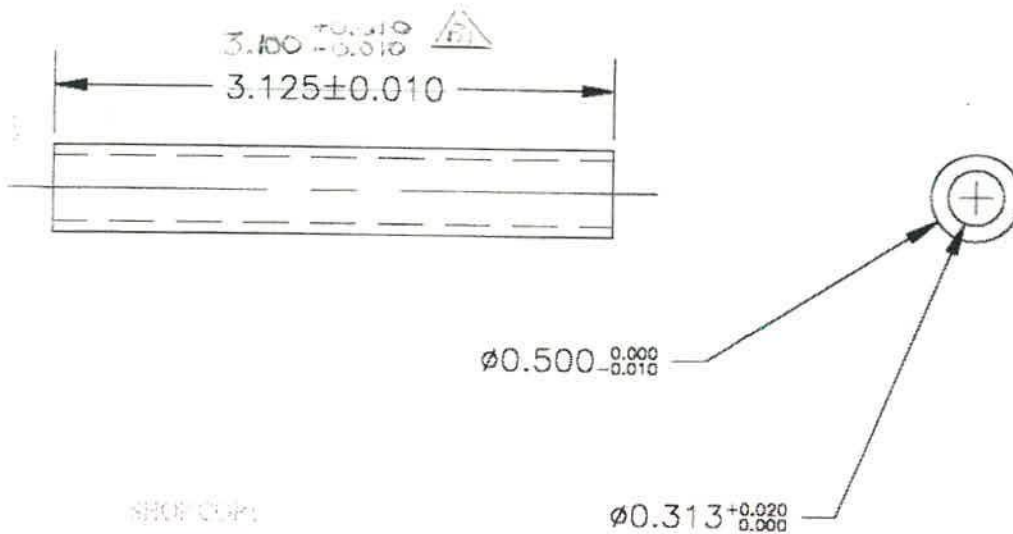
16.000'

Not Pulled X 119133



DESIGN BW	DRAWN BY KE	DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA	
CHECKED BW	APPROVED BW	DRAWING NO. D2618	REV. B SHEET 1 OF 1
DATE 96:10:30		TITLE BUSHING	SCALE 1:1
B	97.05.09	3.125 WAS 1.625, .313 WAS .375	
81	4-11	04.00.03 CHANGE DIM FOR BETTER FIT	

RELEASED
97/05/13 DS



SHOE CLIP
RETURN TO
ENGINEERING
UNCONTROLLED COPY
PROJECTED/NOT FOR
WITHSTANDING
WORK ORDER

24458 M.L.J

11/09/30

MATERIAL: DELRIN OR TEFLON OR NYLON